

## Characteristics of Cobalt Nanoneedles in 10% Co/Aerogel Fischer–Tropsch Catalyst

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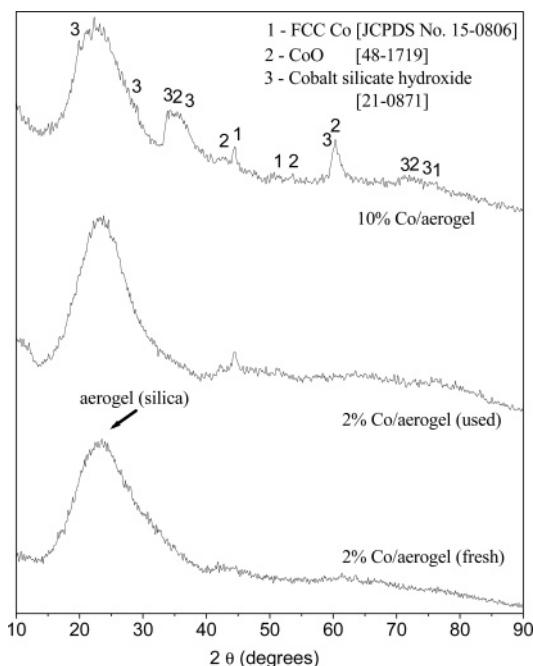
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The 10% Co/aerogel catalyst used in Fischer–Tropsch (FT) synthesis recently by Dunn et al. (Dunn, B. C.; Cole, P.; Covington, D.; Webster, M. C.; Pugmire, R. J.; Ernst, R. D.; Eyring, E. M.; Shah, N.; Huffman, G. P. *Appl. Catal., A* **2005**, 278, 233) is investigated using the complimentary techniques of X-ray diffraction (XRD), transmission electron microscopy (TEM), and detailed magnetic measurements. TEM studies show that the catalyst contains Co nanoneedles with diameter  $d \approx 1$  nm, whereas the XRD studies show the presence of CoO and cobalt silicate hydroxide  $\text{Co}_3(\text{Si}_2\text{O}_5)(\text{OH})_2$ , in addition to Co. Analysis of the temperature and magnetic field variation of the magnetization from 5 to 350 K shows that the measured magnetic properties are primarily due to the Co nanoneedles oriented randomly, with concentration  $\approx 8\%$ . The presence of the unreduced CoO and the Co silicate explains why the FT activity of this catalyst is about equal to that of the 6% Co/aerogel catalyst. Some interesting magnetic properties of the Co nanoneedles are also presented.

### Introduction

In a recent paper,<sup>1</sup> Dunn et al. have reported the use of Co catalysts supported on silica aerogel (2, 6, and 10 wt % loading) for Fischer–Tropsch (FT) activity in a laboratory-scale packed-bed reactor. The percentages of CO conversion were found to be 5.3, 19.8, and 22.3% for the 2, 6, and 10% Co loading, respectively. One of the interesting features of the characteristics of these catalysts was that the morphology of the 10%Co loaded particles was distinctly different than the other catalysts. Whereas the particles of the 2 and 6% loadings were nearly spherical with diameters of about 50 and 70 nm, respectively, the 10% Co loading produced needlelike structures. Also, in temperature-programmed reduction (TPR), the 10% loading produced an additional peak near 680 °C, which was speculated to be due to Co–silicates, although the exact nature of the silicate was not determined. The fact that there is no significant increase in CO conversion in going from 6 to 10% Co loading also suggests a complex nature of the 10% Co/aerogel catalyst.

In this work, we have carried out detailed investigations of the 10%Co/aerogel catalyst using X-ray diffraction (XRD), transmission electron microscopy (TEM), and temperature and magnetic field ( $H$ ) dependence of the magnetization ( $M$ ) and magnetic susceptibility  $\chi$  ( $= M/H$ ). These investigations reveal that in addition to the presence of Co needles of diameter  $d \approx 1$  nm, Co is also present as CoO and a complex



**Figure 1.** Room-temperature XRD patterns of the 10% Co/aerogel and 2% Co/aerogel samples. The identified phases are noted. The broad peak near  $2\theta \approx 22^\circ$  is due to silica aerogel.

cobalt silicate hydroxide with the formula  $\text{Co}_3(\text{Si}_2\text{O}_5)_2(\text{OH})_2$ . The magnetization is dominated by large values from the Co needles. These experimental results and their discussion are presented in the following section.

### Results and Discussion

**Structure and Morphology.** The procedures for the synthesis of the 10%Co/aerogel sample are described in ref

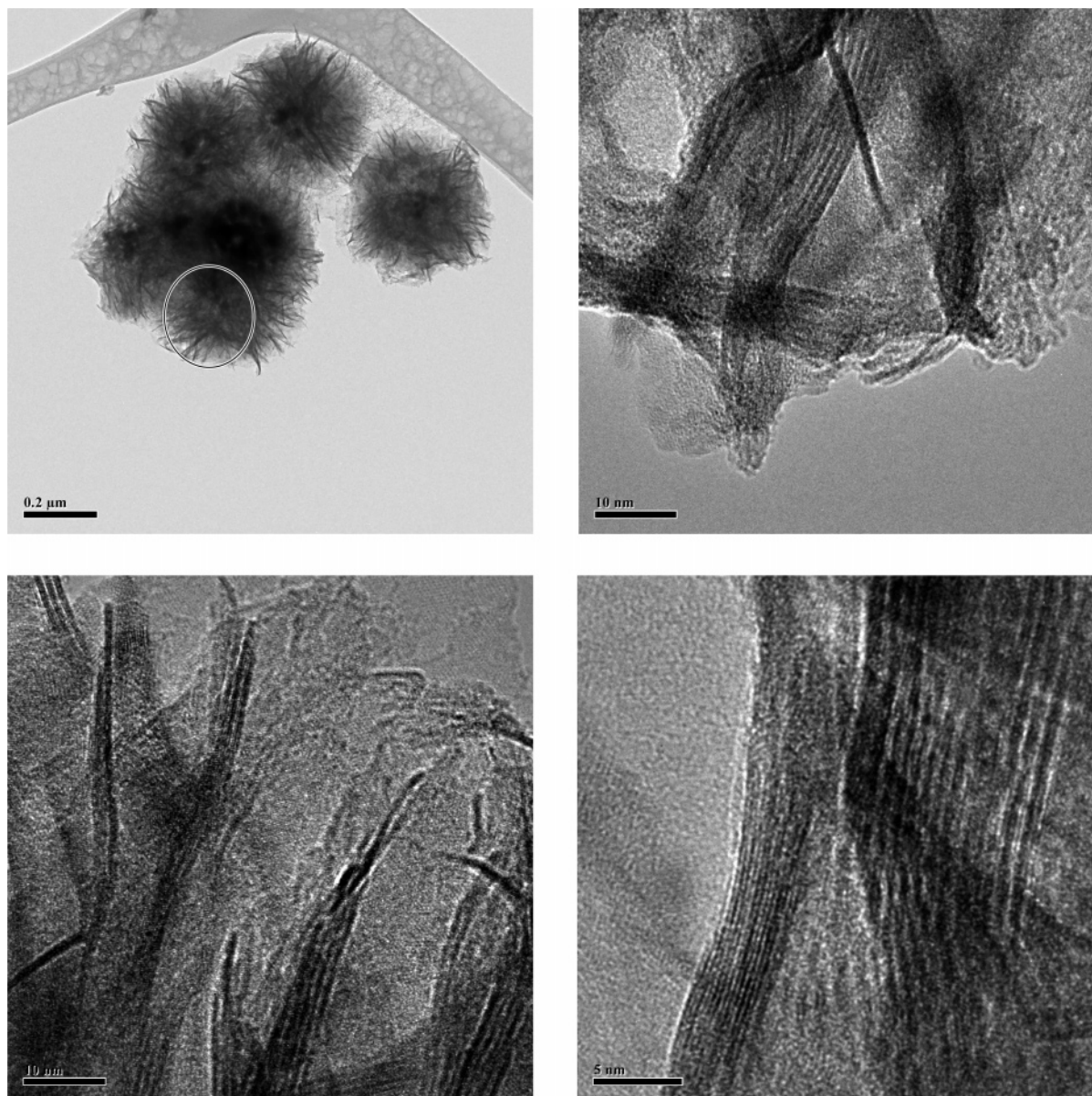
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(1) Dunn, B. C.; Cole, P.; Covington, D.; Webster, M. C.; Pugmire, R. J.; Ernst, R. D.; Eyring, E. M.; Shah, N.; Huffman, G. P. *Appl. Catal., A* **2005**, 278, 233.



**Figure 2.** TEM micrographs of the 10% Co/aerogel sample with different magnifications.

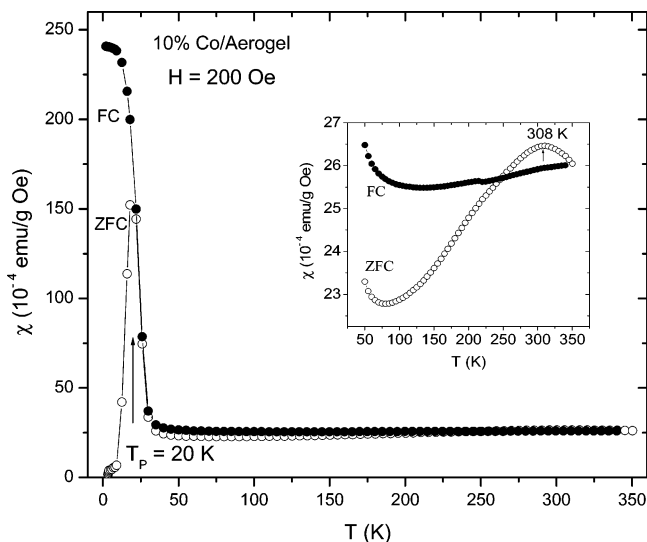
1. The precursor used for Co loading was  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ , which under processing conditions changes to  $\text{Co}_3\text{O}_4$ . The sample is reduced in  $\text{H}_2$  gas at  $500^\circ\text{C}$  for 4 h.<sup>1</sup> The XRD pattern of the as-received sample is shown in Figure 1, using the  $\text{Cu K}\alpha$  radiation ( $\lambda = 0.15418$  nm). The expected peak positions for FCC Co, CoO, and  $\text{Co}_3(\text{Si}_2\text{O}_5)_2(\text{OH})_2$  are also noted in Figure 1. The broad peak near  $2\theta \approx 22^\circ$  is due to the  $\text{SiO}_2$  aerogel support. It is evident that for the 10% loading, Co has reacted with the support forming the silicate, whereas the presence of CoO is likely due to partially reduced  $\text{Co}_3\text{O}_4$  since the reduction step may follow the sequence  $\text{Co}_3\text{O}_4 \rightarrow \text{CoO} \rightarrow \text{Co}$ .<sup>2</sup> As we shall see later, partial oxidation of Co to CoO after exposure to air can be ruled out from magnetic measurements. For the purpose of comparison, we have also shown the XRD patterns of 2% Co (fresh and used) samples in Figure 1 where there is no evidence of the presence of a silicate.

The TEM micrographs for the 10% Co/aerogel sample are shown in Figure 2. The presence of needlelike features with diameter  $\approx 1$  nm is quite evident, which we will show consist primarily of elemental Co. The presence of CoO and the cobalt silicate noted previously cannot be identified in the TEM pictures.

**Magnetic Characterization.** To further characterize the different phases, detailed  $M$  versus  $H$  and  $M$  versus  $T$  measurements were carried out using a commercial Superconducting Quantum Interference Device (SQUID) magnetometer. The data presented here are corrected for the diamagnetic contribution of the sample holder, as described in ref 3. For ZFC (zero-field cooling), the sample is cooled in zero magnetic field to the lowest temperature, a measuring field (200 Oe) is then applied, and the data are taken with increasing temperature after stabilizing at each point. After reaching the highest temperature (350 K), the data are then

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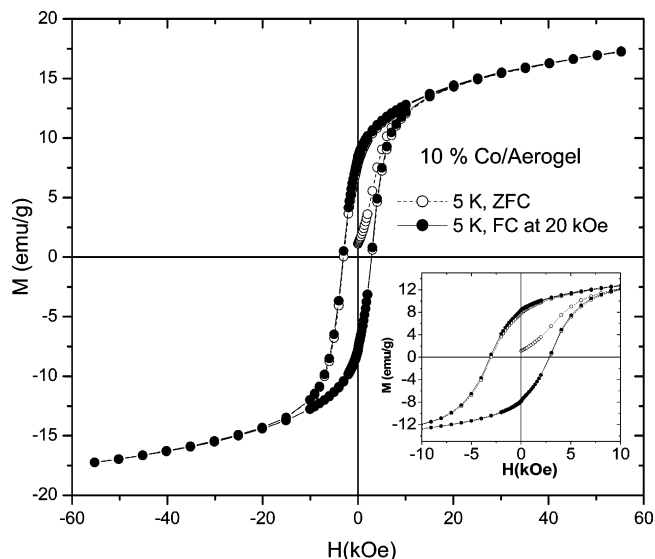
**Figure 3.** Temperature dependence of the magnetic susceptibility  $\chi$  for the ZFC and FC cases. The inset shows an expanded version of the data for higher temperatures. The lines joining the data points are for visual aid.

taken with decreasing temperature, referred to here as the FC (field cooled) case.

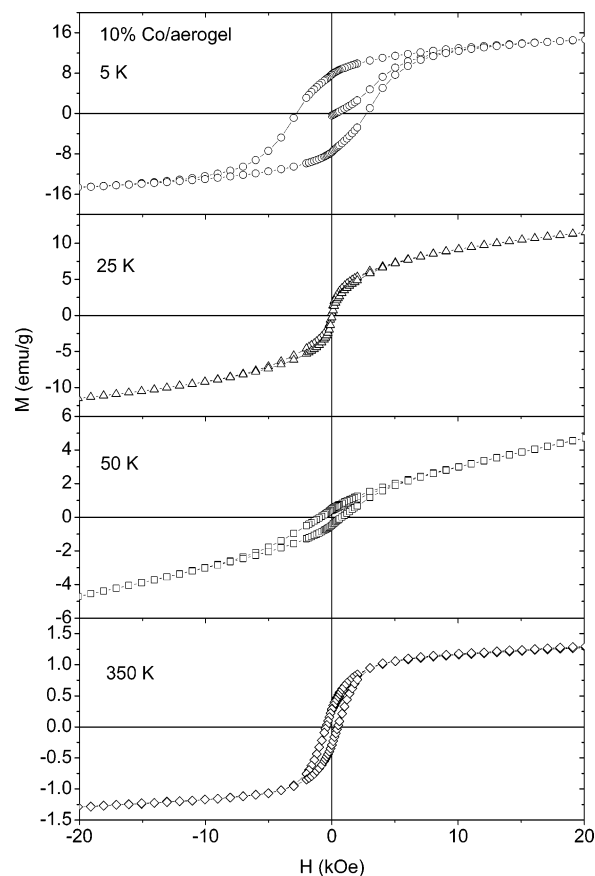
The temperature variation of the magnetic susceptibility  $\chi (= M/H)$  for the 10% Co/aerogel sample in the ZFC and FC modes is shown in Figure 3. In the inset of Figure 3, the data are shown on an expanded scale for the higher temperatures. The peak near 308 K can be associated with paramagnetic to antiferromagnetic ordering of CoO,<sup>4</sup> knowing that there is some evidence for the presence of CoO from XRD also (Figure 1). At lower temperatures, the ZFC data peak near  $\approx 20$  K, below which there is a bifurcation of the ZFC and FC data. This bifurcation can be associated with nanoparticle magnetism,<sup>3,5</sup> in this case Co needles with  $d \approx 1$  nm as shown in Figure 2.<sup>6</sup> Thus, from the data in Figure 3, the presence of nanosize Co and CoO is indicated.

To determine whether Co and CoO represent a composite system, we measured the hysteresis loop of the sample at 5 K under two conditions: (i) ZFC and (ii) FC in 20 kOe. Since Co is a ferromagnet (F) and CoO an antiferromagnet (AF), the hysteresis loop would have shifted to the negative side if Co/CoO were a composite system because of the well-known exchange-bias phenomenon at a F/AF interface.<sup>7,8</sup> In the data shown in Figure 4, no significant shift of the loop is observed, suggesting that Co and CoO are separate entities in the sample. This is an important result of this work.

The shape and parameters of the loop (coercivity  $H_c$ , remanence  $M_r$ , and the high-field magnetization  $M_s$ ) change considerably with sample temperature. In Figure 5, we show hysteresis loops at selected temperatures of 5, 25, 50, and 350 K. Similar data were taken at other temperatures, and temperature variations of the loop parameters viz.  $H_c$ ,  $M_r$ ,



**Figure 4.** Hysteresis loops measured at 5 K under ZFC and FC at 20 kOe. The inset shows the expanded version for lower fields. The lines joining the data points are for visual aid.



**Figure 5.** Hysteresis loops shown at selected temperatures of 5, 25, 50, and 350 K. Note different ordinate scales for different temperatures.

( $H = 0$ ),  $M_s$  ( $H = 20$  kOe), and  $M_r/M_s$  are shown in Figure 6. Note that  $M_r$ ,  $M_r/M_s$ , and  $H_c$  show minimum values near  $T_p = 20$  K. For  $T > T_p$ ,  $M_s$  decreases rapidly, whereas the remanence  $M_r$  maintains a small nearly temperature-independent value up to 350 K.

What is the interpretation of the temperature dependence of the loop parameters (Figure 6) in terms of the cobalt content of this sample? It is suggested that most of the observations are due to Co nanoneedles oriented randomly

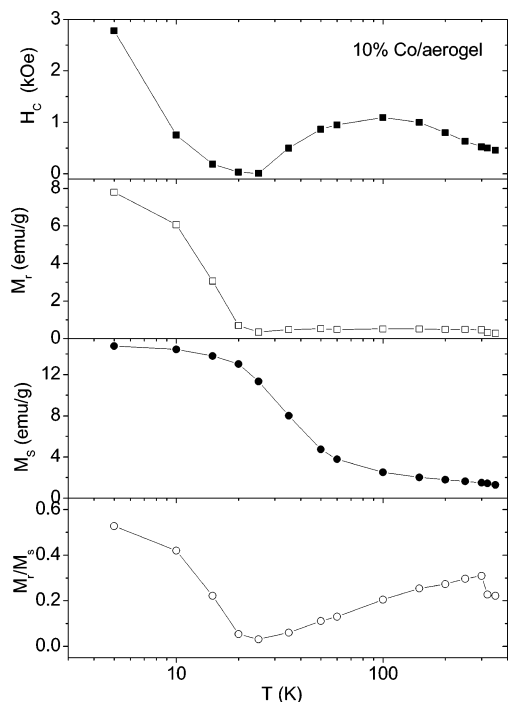
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**Figure 6.** Temperature dependence of the hysteresis loop parameters viz. coercivity  $H_c$ , remanance  $M_r$ , high field magnetization  $M_s$ , and ratio  $M_r/M_s$ . Lines through the points are for visual aid.

with respect to the applied field  $H$ . For the Co nanoneedles, the shape anisotropy is the dominant source of anisotropy that makes the magnetic moments align parallel to the axis of the needles.<sup>9,10</sup> The measured  $M_s$  value for our sample at 5 K is  $\approx 14$  emu/g. For pure Co, the reported<sup>11</sup>  $M_s$  is  $\approx 1446$  emu/cm<sup>3</sup>. Using density  $\rho = 8.9$  g/cm<sup>3</sup> for Co,  $M_s$  for Co is 162.5 emu/g. Therefore, the calculated percentage of Co in the 10% Co/aerogel sample is  $14/162.5 = 8.6\%$ . This magnitude is close to the nominal 10% Co concentration. Thus, the measured magnetization can be explained by the presence of Co nanoneedles, the magnetization of CoO, and the cobalt–silicate being negligible comparatively.

The squareness of the loop defined by  $M_r/M_s$  for a single domain ellipsoidal particle can vary from 1 for  $H$  parallel to the easy axis to zero for  $H$  perpendicular to the easy axis, yielding an average magnitude of  $\approx 0.5$  for randomly oriented particles with respect to  $H$ .<sup>12</sup> The magnitude of  $M_r/M_s$  observed in Figure 6 is  $\approx 0.5$  at 5 K approaching near zero at  $T_p \approx 20$  K. For  $T > T_p$ ,  $M_r/M_s$  again increases, approaching the magnitude of  $\approx 0.3$  at 300 K. Since for  $T < T_p$ , magnetization is blocked from thermal fluctuations,<sup>3,4</sup> the system behaves as an ordered system, and all the measured

properties are explained by randomly oriented Co nanoneedles, with the magnetization aligned parallel to the axis of the needles. The large magnitude of the coercivity  $H_c = 3000$  Oe at 5 K is due to the large shape anisotropy of very thin needles since it is known that for Co nanowires,  $H_c$  increases as the diameter decreases.<sup>9,10</sup> Why  $H_c$  and  $M_r/M_s$  again increase after approaching near zero values at  $T = T_p$  as expected for a superparamagnet<sup>3,5,6</sup> may be due to nanoneedles with much smaller aspect ratios that may have a higher  $T_p$ . Support for this comes from a recent paper on Cu<sub>90</sub>Co<sub>10</sub> granular alloys where Nunes et al.<sup>13</sup> have reported a similar broad hump in  $H_c$  above  $T_p$ . This was explained on the basis of a size distribution of the nanoparticles (leading to a size distribution of the blocking temperatures) and interparticle interaction. The nanoneedles with higher  $T_p$  values and clustering of the nanoneedles observed here (Figure 2) leading to interparticle interaction may then be responsible for the observed hump in  $H_c$  (Figure 6). The magnetic properties of the cobalt silicate hydroxide Co<sub>3</sub>-(Si<sub>2</sub>O<sub>5</sub>)<sub>2</sub>(OH)<sub>2</sub> observed in the XRD patterns (Figure 1) in our sample are also largely unknown. Finally, it is noted that besides the reviews of refs 6 and 9, which include extensive discussions of the magnetic properties of Co nanoparticles, there have been several recent reports on the synthesis and properties of Co nanoparticles of various shapes and sizes.<sup>14–17</sup> The results discussed here have taken into account any relevant information from these sources.

### Conclusion

The experimental results presented here on the nominal 10% Co/aerogel FT catalyst have shown the presence of not only Co nanoneedles but also the presence of unreduced CoO and a cobalt silicate hydroxide Co<sub>3</sub>(Si<sub>2</sub>O<sub>5</sub>)<sub>2</sub>(OH)<sub>2</sub>. This use of three complimentary techniques (XRD, TEM, and magnetometry) for determining the characteristics of the different phases of Co in this system is an important contribution of this work. The presence of the unreduced cobalt explains why the FT activity of this 10% Co/aerogel catalyst is about equal to that of the 6% Co/aerogel sample. Some very interesting magnetic properties of the Co nanoneedles present in this sample are also reported.

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